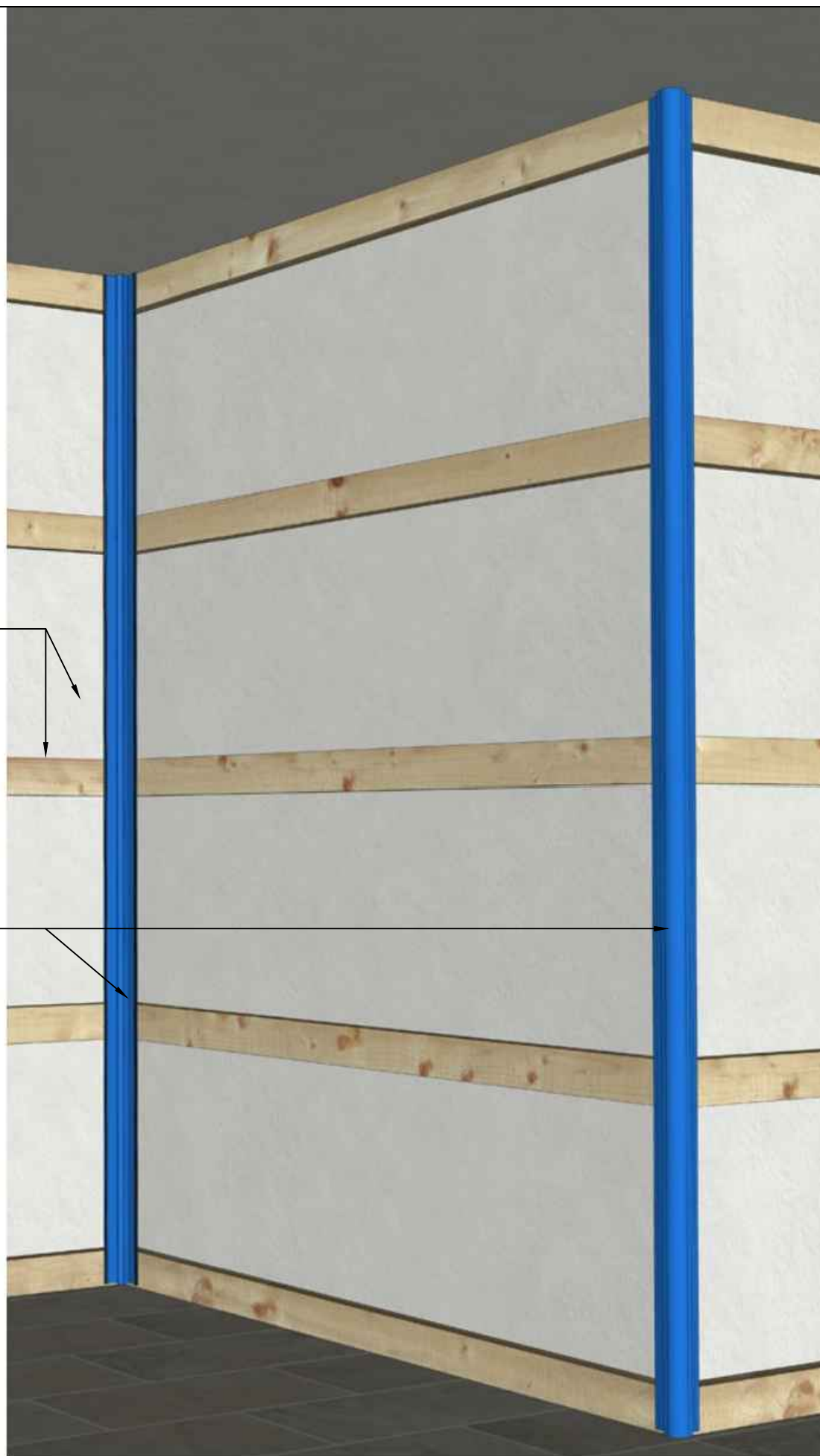


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STEP 1 : Check all wall substrates for square, flatness and runout. Horizontal furring @ 2'-0" O.C. if existing wall. If new stud wall provide horizontal blocking @ 2'-0" O.C.

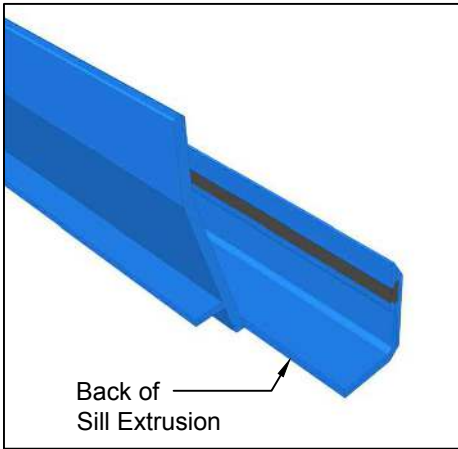
STEP 2 : Cut and install all inside and outside vertical corners plumb at desired height - shim as required. Hold bottom a minimum 1/4" above floor finish.



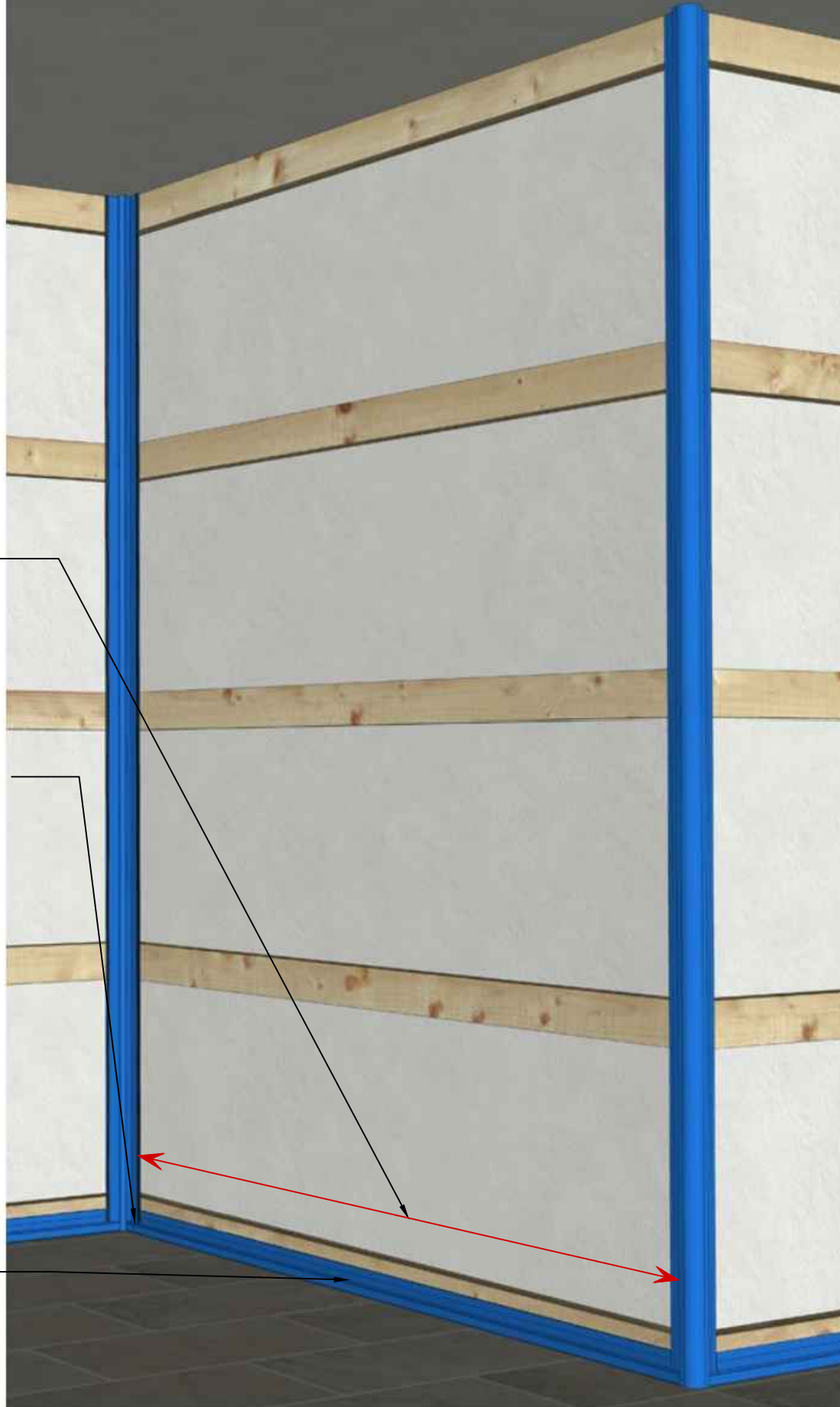
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STEP 3 : Measure horizontal clear opening between extrusions where sill is to be installed.

STEP 4 : Square cut sill extrusion to length and rough notch back vertical. (See detail below)



STEP 5 : Install sill extrusion level. Hold minimum 1/4" above finish floor.

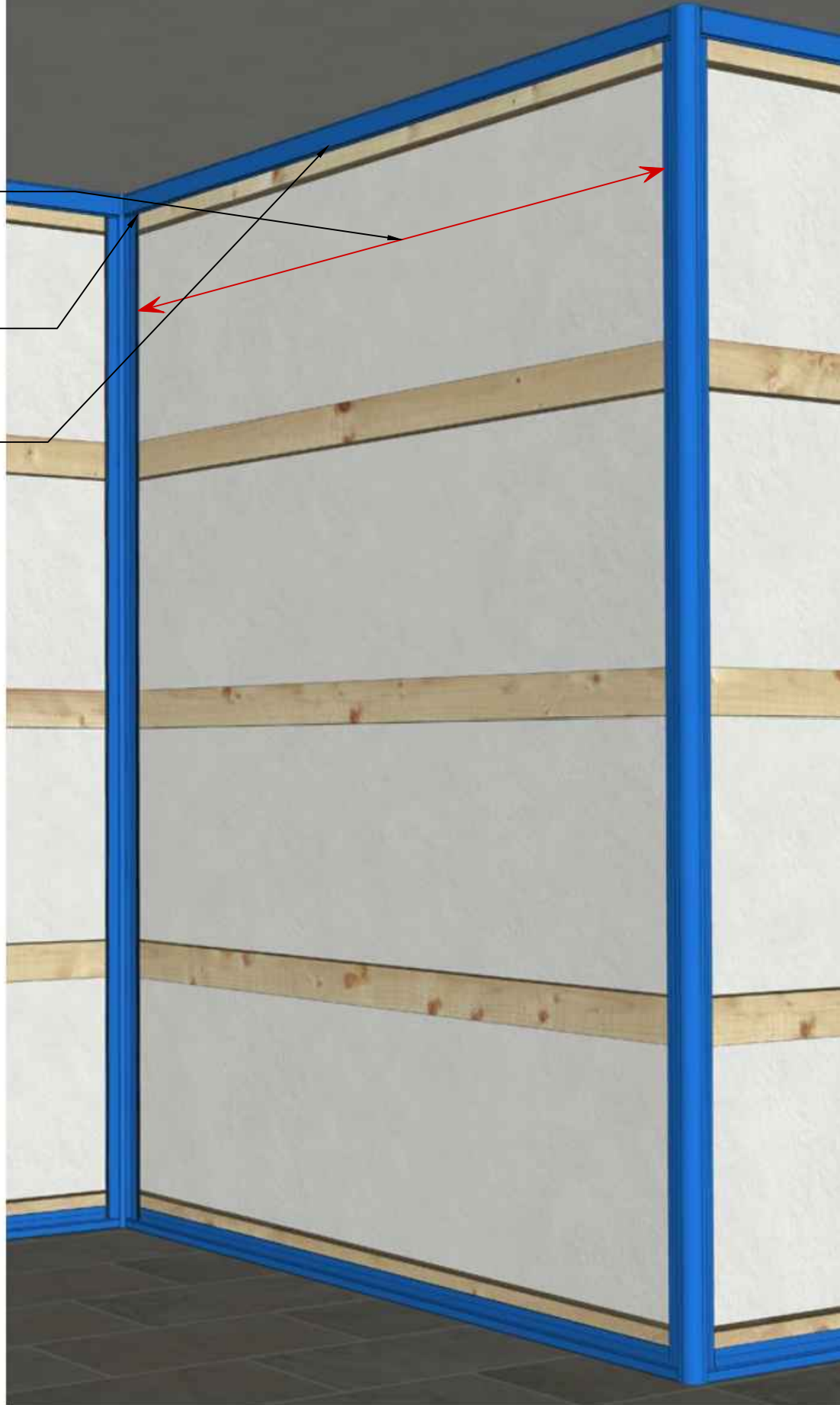


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STEP 6 : Measure horizontal clear opening between extrusions where head is to be installed.

STEP 7 : Square cut head extrusion to length and notch for vertical to fit.

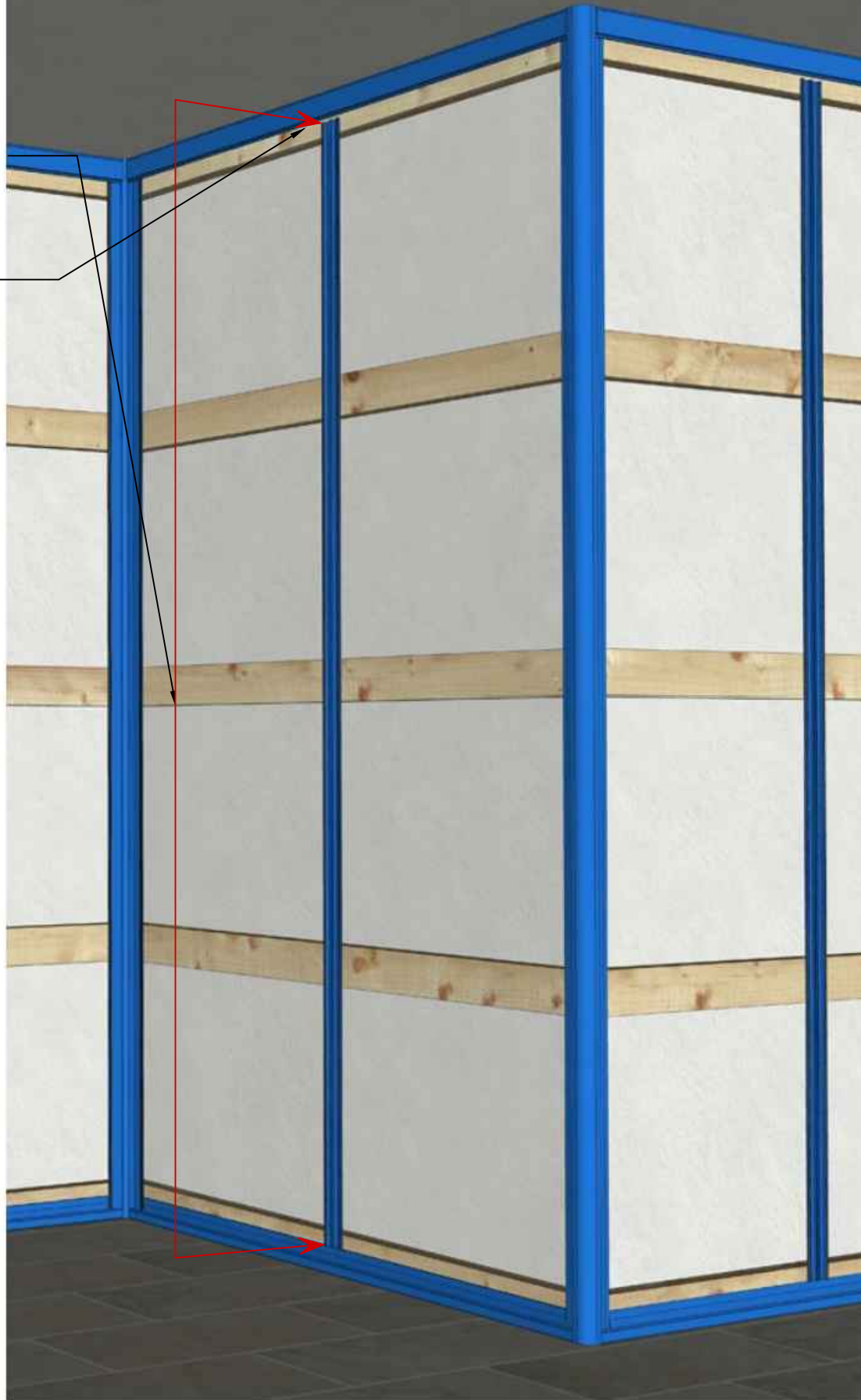
STEP 8 : Install head extrusion.



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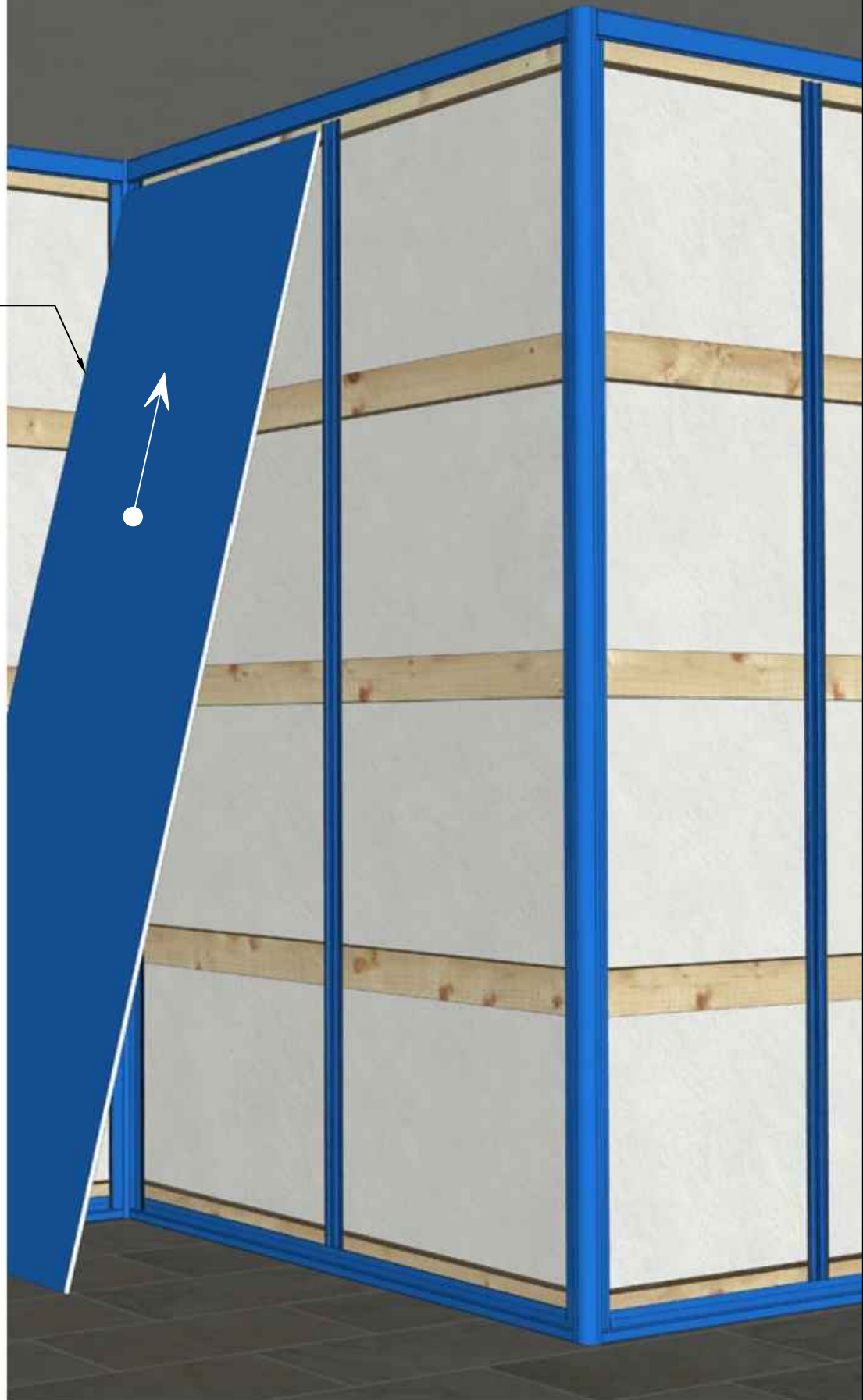
STEP 9 : Field measure clear vertical opening between sill and head extrusion back legs.

STEP 10 : Cut vertical aluminum base extrusions 1/8" less than measured height.



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STEP 11 : Beginning at an inside or outside corner or jamb, insert top of panel up into head frame.
(Glazing suction cup installers are recommended.)

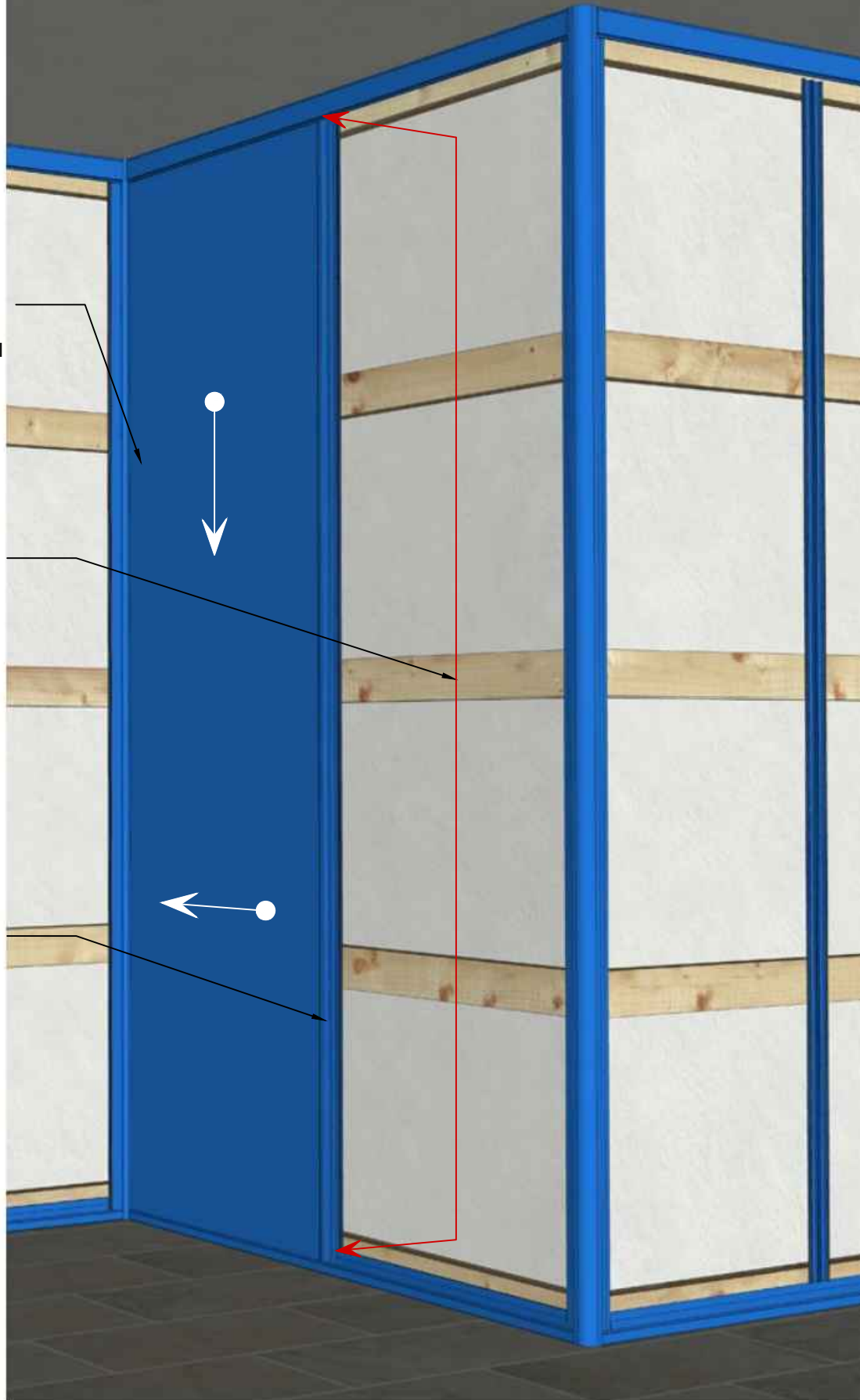


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STEP 12 : Set bottom of panel in sill frame. Back wedge of sill forces panel height to the face of the sill extrusion. Slide the panel left or right into corner of jamb extrusion.

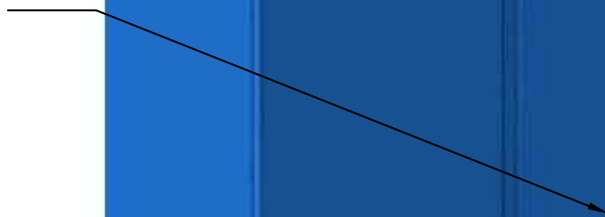
STEP 13 : Measure clear height between face of head and sill extrusions at vertical joint.

STEP 14 : Cut vertical mullion cover and vandal resistant snap-cap to length. Set aside snap cap and install vertical mullion cover.

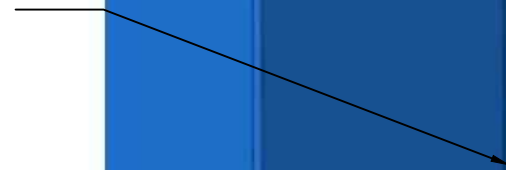


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STEP 15 : Install adjacent panel.



STEP 16 : Install vandal resistant snap-cap.



STEP 17 : A sponge cleaning or pressure wash final cleaning.

